

Date: Tuesday, 4/4/2006 10:23:25 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : WASHER
Job Number : 26485	
Estimate Number : 10156	
P.O. Number : N/A	Part Number : D2529
This Issue : 4/4/2006 S.O. No. : N/A	Drawing Number : D2529 REV D1
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : D1
Previous Run : 25372	Material : N/A
Written By : SEE COMMENT BELOW	Due Date : 4/5/2006
Checked & Approved By : SEE ABOVE USER & DATE	Qty: 1,000 Um: Each
Comment : Est: C 01.09.18 Added purchasing info CB	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O: 00000938

Possible Supplier: Acklands, P/N: PFS FW14S1

Proc 4/4/04

2.0	D2529P	Washer
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 1000.0000 Each(s)

WASHER

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

Proc 4/4/5 (1000)

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

Proc 4/4/6 1000

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: St 47

Proc 4/4/6 (1000)

Date: Tuesday, 4/4/2006 10:23:26 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 26485

Part Number: D2529

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

[Handwritten signature] 06/04/10 *[Circled 1,000]*

Job Completion



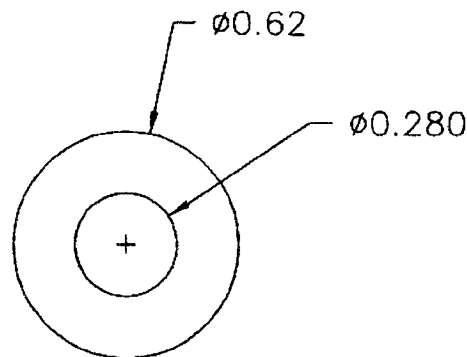
u 06-04-07



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2529	REV. D SHEET 1 OF 1
DATE 97.10.14		TITLE WASHER	SCALE 2:1
A	95.12.22	NEW ISSUE	
B	96.08.28	ADD SS	
C	97.03.24	RE-DESIGN, CHANGE MATERIAL SPEC.	
D	97.10.14	CHANGE THICKNESS (TSR A144)	
DI	97.12.16 02.12.16	ADDED AISI 303	

RELEASED
97/10/29 KE

REFERENCE ONLY



KE 97.10.14
AISI 304/316/303 (REF. DART SPEC M303R)
MATERIAL: STAINLESS STEEL 0.032-0.063 THICK
TOLERANCES ARE PER DART QSI 018
BREAK ALL SHARP EDGES 0.005 TO 0.010

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